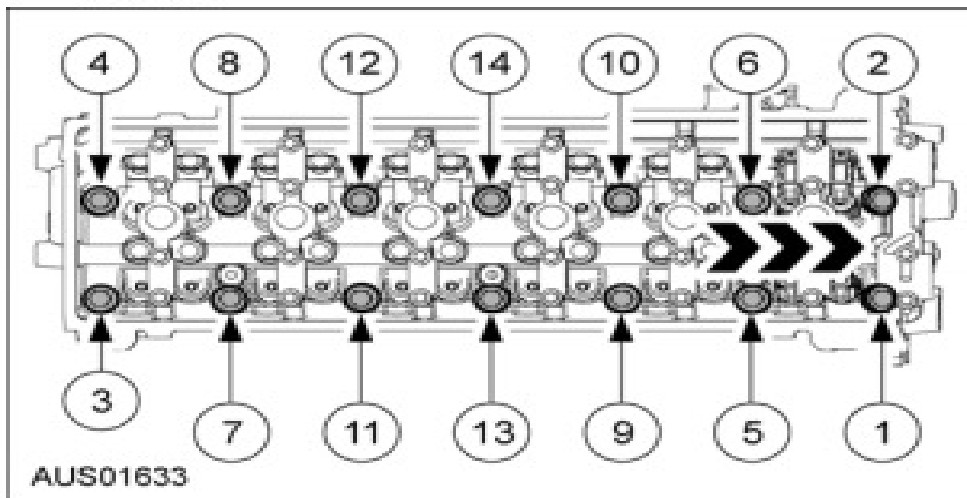


4-TUNE PERFORMANCE PARTS

- Check and clean threads in block
- Clean and inspect all studs, washers and nuts
- Screw head studs in hand tight ONLY (use an allen key if tight on thread)
- Lubricate upper threads, washers and nuts with assembly lube
- Follow head torque sequence in image below



- Following sequence above tighten in 3 equal steps to total of 120 ft lbs

PLEASE NOTE FAILURE TO FOLLOW THIS GUIDE MAY RESULT IN ANY AND ALL WARRANTY TO BE VOID.